ØPERATIONS MANAGEMENT OF PHILIPPINES MANSHO INC.

Undergraduate Case Study
Submitted to the Faculty of the
College of Economics, Management and Development Studies
Cavite State University
Indang, Cavite

In partial fulfilment of the requirements for the degree Bachelor of Science in Business Management



Operations management of Philippnes Mansho Inc. 658.5 Sa7 2018

> AXEL A. SARTE June 2018

ABSTRACT

SARTE, AXEL A., Operations Management of Philippines Mansho Inc. An undergraduate Case Study. Bachelor of Science in Business Management major in Operations Management. Cavite State University. June 2018: Ms. Maria Cristina L. Desepida.

A case study was conducted at Phils Mansho Inc., at First Cavite Industrial Estate Brgy. Langkaan, Dasmariñas, Cavite from January 17, 2018 to March 28, 2018. It aimed to: (1) describe the profile of the company in terms of history, organization and management, quality policy statement and environmental policy; (2) describe the operations management of the company in terms of machines used and production flow; (3) analyze the operations management of the company using SWOT analysis; (4) analyze the quality management problem of each section using histogram; (5) determine the problems encountered of Philippines Mansho Inc. in terms of operations management and recommend feasible solutions.

The study focused on the analysis of operations management of the company.

Data were gathered through personal interview with the staff and observation of the daily operations of the company. Other information was gathered from the existing records, manuals, handbook, and brochures.

The study presented some information regarding the company history, organization and management, machines and equipment, production flow, and quality management. Descriptive method of analysis was used in analyzing the data.

Philippines Mansho Inc. has been in the coating/manufacturing industry for 23 years. It has already developed the operations management practices that helped the company grow, and to make the operation stable.

Philippines Mansho Inc. offers variety of car accessories and offers coating services to other companies and customer products. The strength includes the great leaders, skilled workers, and high-quality standards that result to company growth, operation stability, and satisfied customers. While areas for improvement include defective supplies, outdated machines and equipment, additional workers, and additional space for warehouse.

The author recommends that the company should address the problems by organizing a monthly meeting with the customers regarding the defective supplies and renting or building a new warehouse for the company storage for the insufficient storage space in the company. Hiring more workers will address the problem of lack of manpower when the demand for the products is high.

The greatest advantage of the company is the willingness of the management staff to face changes and recommendation to grow. This can contribute very well to the continued success of the company.

TABLE OF CONTENTS

	Page
BIOGRAPHICAL DATA	iii
ACKNOWLEDGEMENT	iv
ABSTRACT	vi
LIST OF TABLES	X
LIST OF FIGURES	xi
LIST OF APPENDICES	xii
INTRODUCTION	1
Significance of the Study	3
Objectives of the Study	3
Time and Place of the Study	4
Scope and Limitation of the Study	4
Definition of Terms	5
METHODOLOGY	6
Data Collection	6
Method of Analysis	6
Time Table of Activities	7
DESCRIPTION OF THE COMPANY	9
Historical Background	9
Quality Policy Statement	10
Environmental Policy Statement	10
Location and Layout of the Company	11

Organization and Management	11
Operations Management of the Company	17
Machines used by the company	17
Production flow of products of the company	20
Production flow of Taiyo Plastic Panel 3960	20
Production flow of OMI CF Base Frame	22
Production flow of Dial Assembly Ring-A	25
Quality Management of the Company	28
Quality management problem of the Molding Section	28
Quality management problem of the Assembly Section	30
Quality management problem of the Printing Section	30
Quality management problem of the Coating Section	30
Problems of the Company	30
Plans of the Company	34
ANALYSIS OF THE OPERATIONS MANAGEMENT OF THE	
PHILIPPINES MANSHO INC	35
Strengths	35
Weaknesses	39
Opportunities	40
Threats	40
SUMMARY AND RECOMMENDATION	42
REFERENCES	15
	43
APPENDICES	46