

**IDENTIFICATION AND ANALYSIS OF THE EXISTING  
MANUFACTURING WASTES AT NETWORK TRADING  
PHILIPPINE INCORPORATED , INTERNATIONAL  
INCORPORATED**

**THESIS**

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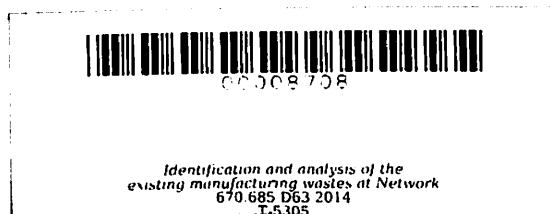


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**IDENTIFICATION AND ANALYSIS OF THE EXISTING MANUFACTURING  
WASTES AT NETWORK TRADING PHILIPPINE INCORPORATED -  
INTERNATIONAL INCORPORATED**

Undergraduate Thesis  
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## **ABSTRACT**

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The study was conducted to identify and analyze the manufacturing wastes existing in the production of the conveying system at Network Trading Philippine Incorporated- International Incorporated. Manufacturing wastes present in the company could mean additional cost for the company thus reduction and elimination of these wastes is essential.

The actual set-up inside the production area was utilized as the primary sources of data in this study. All the activities involved in the operation in manufacturing the product had been the basis of this study. The flows of the works, materials, worker's tasks, the equipment, and machines were investigated and all of the findings were recorded. The utilization of Fishbone Diagram helped identify the origin of the existing wastes in the company.

Industrial Engineering theories and tools such as Flow Process Chart, Control Chart, Activity Relationship Diagram and Time Study helped identify the unseen wastes existing in the company pertaining to employee waste, defective products, inventory, transportation, motion and waiting. It is found out that these elements had been considered as wastes due to the cost it incurred and the time it consumed which may be utilized for other productive processes.

With the proposed manufacturing methods that facilitate the reduction of these wastes, benefit on the part of the company and the worker ascended. The new method promotes increased in production per day and at the same time helped reduce the number of working days and reduce cost incurred in the wage of the worker. Also, the reduction of theses wastes helped reduce stress or fatigue on the part of the worker. In this matter, it is recommended that the proposed manufacturing method be implemented in the company for a more efficient working process.

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# **IDENTIFICATION AND ANALYSIS OF THE EXISTING MANUFACTURING WASTES AT NETWORK TRADING PHILIPPINE INCORPORATED – INTERNATIONAL INCORPORATED**

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An undergraduate thesis submitted to the faculty of the Department of Industrial Engineering and Technology, College of Engineering and Information Technology, Cavite State University, Indang, Cavite in partial fulfilment of the requirements for the degree of Bachelor of Science in Industrial Engineering. Contribution Number 2012 - 14 - 006 . Prepared under the supervision of Engr. Willie C. Buclatin

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## **INTRODUCTION**

In the manufacturing industry, most of the companies are running their operations efficiently enough and may not need to reduce wastes on the production. Yet, there may be some unseen non-value added activities that possibly add production's cost. Value added activities are the modification of products that enhances its productivity. In contrast, non-value added activities are the costs that must become the focus to be reduced or eliminated.

The first thing to consider in reducing waste is to identify or address what is waste and what is not. Typically, there are eight deadly wastes that every facility must be given attention. The wastes pertaining to are the activities that consume resources but create no value for the customer. The eight deadly wastes that may exist in a production are