631.36 N88 1991

6

MESIEN, CONSTRUCTION AND EVALUATION OF A MANUALLY OFFICER MINERPLE PEFER

CHARLIE N. NUESTRO

Department of Engineering and Ages - Industrial Technology

DOM SEVERING AGRICULTURAL COLLEGE Industry, Capita

April 1992

DESIGN, CONSTRUCTION AND EVALUATION OF A MANUALLY OPERATED PINEAPPLE PEELER

An Undergraduate Thesis
Submitted to the Faculty of the
Don Severino Agricultural College
Indang, Cavite

In Partial Fulfillment

of the Requirements for the Degree of

Bachelor of Science in Agricultural Engineering

(Major in Crop Processing)



ABSTRACT

NUESTRO, CHARLIE Y NUESTRO. Don Severino Agricultural College, Indang, Cavite, April, 1991. Design, Construction and Evaluation of a Manually Operated Pineapple Peeler. Adviser: Engr. Conrado M. Baltazar.

A manually operated pineapple peeler was designed, constructed and evaluated in the Department of Engineering and Agro-Industrial Technology, Don Severino Agricultural College, Indang, Cavite. The main concern in the development of this machine was to come up with a peeler which require less manpower, shorter time of operation and higher efficiency as compared to the traditional method of peeling pineapple.

The machine consisted of principal components namely: the platform, the guide, and the peeler.

machine was significantly higher compared to the traditional method of peeling pineapple with a relative efficiency of 337 percent. The peeling efficiency was dependent on the operator's performance and on the size and ripeness of pineapple.

The total amount needed to construct the machine was P 1,180.00

TABLE OF CONTENTS

	Page
BIOGRAPHICAL DATA	iii
ACKNOWLEDGEMENT	iv
ABSTRACT	٧i
LIST OF TABLES	ix
LIST OF FIGURES	x
INTRODUCTION	1
Objectives of the Study	2
Time and Place of the Study	2
Scope and Limitation of the Study	3
REVIEW OF RELATED LITERATURE	4
Pineapple	4
Pineapple Peeler	5
History of the Pineapple Peeler	6
MATERIALS AND METHODS	68
The Design Requirements	8
The Pineapple Peeler	8
Principle of Operation	Ş
Materials for the Construction of the Machine	9
Principal Components of the Machine	13
Platform and Guide '	13
Peeler	13
Core Remover	13
Release Trap	14
Testing and Evaluation	-19
Experimental Design	20

DISCUSSION OF RESULTS	21
General Findings	21
Capacity of the Machine	22
Peeling Efficiency of the Machine	22
Time Consumed in Peeling Pineapple	23
Limitations of the Machine	27
Cost of Construction	28
Cost and Return Analysis	29
SUMMARY, CONCLUSION AND RECOMMENDATIONS	35
Summary ''	35
Conclusion	35
Recommendations	36
T.TTERATIBE CTTED	.38

LIST OF TABLES

Table		Page
1	Capacity of the Designed Machine and the Traditional Method	24
2	Peeling Efficiency of the Designed Machine and the Traditional Method	25
3	Time Consumed in Peeling Pineapple	26
4	Cost of Construction of the Machine	28
5	Basic Information of the Pineapple Peeler	33
6	Financial Analysis of the Pineapple	34

LIST OF FIGURES

Figure	the second section of the second section is a second section of the second section section is a second section of the second section s	Page
1	Principle of Operation (A)	10
2	Principle of Operation (B)	11
3	The End Froduct	12
4	The Platform and the Guide	15
5	The Peeler	16
6	Core Remover	17
7	The Release Trap '	18
	anggan in transport of the angle of the transport of the transport of the angle of the transport of the tran	

1

DESIGN, CONSTRUCTION AND EVALUATION OF A MANUALLY OPERATED PINEAPPLE PEELER 1/

CHARLIE N. NUESTRO

An Undergraduate Thesis presented to the faculty of the Don Severino Agricultural College, Indang, Cavite in partial fulfillment of the requirements for the degree of Bachelor of Science in Agricultural Engineering (BSAE), major in Crop Processing. Contribution No. Ag. Eng'g 91048-021. Prepared in the Department of Engineering and Agro-Industrial Technology under the supervision of Engr. Conrado M. Baltazar.

INTRODUCTION

Pineapple (Ananas Comosus) belongs to the family Bromeliaceaea. It is a tropical plant cultivated for its large oval fruits. The pineapple was domesticated by the Guarari Indians and they carried the fruits to other parts of South America where it was first discovered by the Europeans. It subsequently spread throughout tropical Asia, Africa and Polynesia.

Pineapple is a fruit extensively cultivated in the Philippines. The processed products generate significant amounts of foreign exchange and its fresh fruits has recently become a major commodity.