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OPMENT, CONSTRUCTION AND EVALUATION OF A MANUALLY OPERATED PINEAPPLE SLICER

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ABSTRACT

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The main concern in the development of this machine was to come up with a pineapple slicer which requires less manpower, shorter time of operation and higher efficiency as compared to the traditional method of cutting the pineapple.

The machine consists of four principal components, namely: The cylinder, the horizontal blade, the vertical blade and the rectangular outlet.

showed that the capacity of the Results designed machine was significantly higher compared to the traditional method (which was by hand with an ordinary knife). designed machine has a capacity of 1.07 piece of pineapple per minute while the traditional method has only 0.54 of pineapple per minute. In addition, the designed machine relative efficiency of 198 % over the traditional But the slicing efficiency of the designed machine was much lower than the traditional method assuming that its efficiency was 100 %. The performance of the slicer was dependent on the operator, the size and the ripeness of the pineapple, and the sharpness of two blades involved.

The total amount spent in constructing this kind of machine was \$\mathbb{P}2,377.00.

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OF A MANUALLY OPERATED PINEAPPPLE SLICER 1/

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INTRODUCTION

The pineapple industry is one of the fastest growing fruit crop industries. Its processed products generate significant earning of foreign exchange and have also provide employment and income to thousands of Filipinos.

Pineapple for export is mostly located in Mindanao grown by Philippine Packing Corporation (Del Monte) and DOLE Philippine Incorporated. These companies advanced technology in the production of pineapple and are obtaining yields up to 42 tons per hectare. In addition, the DOLE Philippine Incorporated utilize modern machines to preserve the pineapple. One way to ease the process of preserving pineapple is by cutting the pineapple into different shapes before preserving it. The most common cuts