

Wood in Construction

How to Avoid Costly Mistakes

Jim Coulson



A John Wiley & Sons, Ltd., Publication

This edition first published 2012 © 2012 by John Wiley & Sons, Ltd

Wiley-Blackwell is an imprint of John Wiley & Sons, formed by the merger of Wiley's global Scientific, Technical and Medical business with Blackwell Publishing.

Registered Office

John Wiley & Sons, Ltd, The Atrium, Southern Gate, Chichester, West Sussex, PO19 85Q, UK

Editorial Offices

9600 Garsington Road, Oxford, OX4 2DQ, UK The Atrium, Southern Gate, Chichester, West Sussex, PO19 8SQ, UK 2121 State Avenue, Ames, Iowa 50014-8300, USA

For details of our global editorial offices, for customer services and for information about how to apply for permission to reuse the copyright material in this book please see our website at www.wiley.com/wiley-blackwell.

The right of the author to be identified as the author of this work has been asserted in accordance with the UK Copyright, Designs and Patents Act 1988.

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, except as permitted by the UK Copyright, Designs and Patents Act 1988, without the prior permission of the publisher.

Designations used by companies to distinguish their products are often claimed as trademarks. All brand names and product names used in this book are trade names, service marks, trademarks or registered trademarks of their respective owners. The publisher is not associated with any product or vendor mentioned in this book. This publication is designed to provide accurate and authoritative information in regard to the subject matter covered. It is sold on the understanding that the publisher is not engaged in rendering professional services. If professional advice or other expert assistance is required, the services of a competent professional should be sought.

Library of Congress Cataloging-in-Publication Data

Coulson, Jim (James C.)

Wood in construction / Jim Coulson.

p. cm.

Includes bibliographical references and index. ISBN 978-0-470-65777-5 (pbk.: alk. paper)

1. Building, Wooden. 2. Building, Wooden-Great Britain. 3. Timber. 4. Timber-Great Britain. 5. Wood-Preservation. 6. Wood-Preservation-Great Britain. 1. Title.

TA419.C68 2012

694-dc23

2011035190

A catalogue record for this book is available from the British Library.

Wiley also publishes its books in a variety of electronic formats. Some content that appears in print may not be available in electronic books.

Set in 10/12pt Minion by SPi Publisher Services, Pondicherry, India Printed and bound in Singapore by Markono Print Media Pte Ltd

Contents

Preface				
1	Wood as a Material			
	1.1	Cellulose	1 2	
	1.2	Grain	4	
	1.3	Dimensional change in wood	8	
	1.4	Heartwood and sapwood	10	
	1.5	Natural durability	13	
	1.6	Rays	14	
	1.7	Radial and tangential directions	15	
	1.8	Permeability in timber	16	
	1.9	Chapter summary	16	
2	More	on Timber: Some Stuff About the UK Timber Trade	18	
	2.1	'Wood' or 'timber'?	18	
	2.2	Wood species and timber trading	19	
	2.3	Softwoods and hardwoods	19	
	2.4	Some more detail on cell structure	23	
	2.5	Trade names and scientific names	27	
	2.6	A cautionary tale about timber names	28	
	2.7	Growth rings	31	
	2.8	Earlywood and latewood	32	
	2.9	Rate of growth in softwoods	33	
	2.10	Rate of growth in hardwoods	. 34	
	2.11	Chapter summary	37	
3	Water in Wood: Moisture Content and the Drying of Timber 3			
	3.1	The definition of moisture content	39	
	3.2	Moisture meters	40	
	3.3	'Wet' or 'dry'? In-service moisture contents and 'EMC'	43	
	3.4	EMC	44	
	3.5	Specification of desired moisture content	44	
	3.6	Fibre saturation point	46	
	3.7	Shrinkage	47	
	3.8	Movement	48	
	3.9	Kiln drying	49	
	3.10	Air drying	53	

	2.11	Timescales for drying timber	54
	3.11	Chapter summary	55
	3.12	Chapter summary	
	Cnaci	fying Timber – for Indoor or Outdoor Uses	57
4		British and European standards	57
	4.1	Durability and treatability of different wood species	58
	4.2	Use classes	59
	4.3	Examples of timbers employed in different use classes	60
	4.4	Hazard and risk – and their relative importance	60
	4.5		61
	4.6	Use Class 1 – examples	64
	4.7	Use Class 2 – examples	66
	4.8	Use Class 3 – examples	70
	4.9	Use Class 4 – examples	76
	4.10	Use Class 5 – examples	78
	4.11	Chapter summary	
_	TOI.	2 Lite of Timbon Creding for Appearance	79
5		Quality of Timber: Grading for Appearance	80
	5.1	The need for grading	81
	5.2	'Quality' or 'grade'?	82
	5.3	Quality	82
	5.4	Grade The different types of grading	83
	5.5		83
	5.6	Appearance grading Appearance grading: based on defects	83
	5.7		87
	5.8	Scandinavian grades Unsorted, fifths and sixths	88
	5.9	Russian softwood qualities	89
	5.10	European appearance grading	90
	5.11	North American softwood appearance grades	90
	5.12	Clears, merchantable and commons	92
	5.13	A comparison of Scandinavian grades	,_
	5.14	and North American grades	93
	F 15	Appearance grading: based on 'cuttings'	93
	5.15		94
	5.16	FAS, selects and commons	96
	5.17	Selects	96
	5.18 5.19	'F1F'	97
	5.20	Prime and Comsel grades	97
		Malaysian grades	98
	5.21 5.22	Prime, select and standard	98
	5.23	'PHND, 'BHND' or 'sound'	99
	5.24	Rules are made to be bent! (within reason)	99
	5.25	Shipper's usual	99
	5.26	BS EN 942: the quality of timber in joinery	100
	5.20		100

133

134

135

Non-film-forming finishes

The durability of exterior finishes

Exterior paints

7.18

7.19

7.20

	2.31	The effects of lighter or darker colours	136
	7.21	Chapter summary	137
	7.22	Chapter summary	
0	Delne	ipal Softwoods Used in the UK	139
8		European redwood (Pinus sylvestris)	139
	8.1	European whitewood (mostly Picea abies)	141
	8.2	Cide appear (Piega sitchensis)	142
	8.3	Sitka spruce (Picea sitchensis)	142
	8.4	Western hemlock (Tsuga heterophylla)	143
	8.5	'Douglas fir' (Pseudotsuga menziesii) Larch (mainly Larix decidua and L. kaempferi/L. leptolepis)	145
	8.6	Larch (mainly Larix decidid and L. knewy)	145
	8.7	'Western red cedar' (Thuja plicata)	
	8.8	Southern pine (<i>Pinus spp</i> – principally <i>Pinus elliottii</i>	146
		and P. palustris)	147
	8.9	Yellow pine (Pinus strobus)	147
	8.10	'Parana pine' (Araucaria angustifolia)	148
	8.11	Species groups	148
	8.12	Spruce-pine-fir	
	8.13	Hem-fir	149
	8.14	Douglas fir-larch	149
9	A Se	lection of Hardwoods Used in the UK	150
1	9.1	Ash, American (Fraxinus spp)	151
	9.2	Ash, European (Fraxinus excelsior)	152
	9.3	Beech, European (Fagus sylvatica)	152
	9.4	Birch, European (mainly Betula pubescens)	153
	9.5	Cherry, American (Prunus serotina)	153
	9.6	Chestnut, Sweet (Castanea sativa)	153
	9.7	Ekki (Lophira alata)	154
	9.8	Greenheart (Ocotea rodiaei)	154
	9.9	Idigbo (Terminalia ivorensis)	155
	9.10	Iroko (Milicia excelsa)	155
	9.11	Keruing (Dipterocarpus spp.)	156
	9.11	Mahogany, African (Khaya ivorensis and K. anthotheca)	156
		Mahogany, American (Swietenia macrophylla)	156
	9.13 9.14	Maple (Acer saccharum)	157
	9.14	Meranti (Shorea spp.)	157
		Oak, American red (principally Quercus rubra	
	9.16	and Q. falcata)	158
	0.17	Oak, American white (principally Quercus alba,	
	9.17	Q. prinus, Q. lyrata and Q. michauxii)	158
	0.10	Oak, European (mainly Quercus robur)	158
	9.18	Obeche (Triplochiton scleroxylon)	159
	9.19	Opepe (Nauclea diderrichii)	160
	9.20	Sapele (Entandrophragma cylindricum)	160
	9.21		161

	9.23	Teak (Tectona grandis)	161	
	9.24	Utile (Entandrophragma utile)	161	
	9.25	Walnut, American (Juglans nigra)	162	
	9.26	Walnut, European (Juglans regia)	162	
	9.27	Whitewood, American, or Tulipwood		
		(Liriodendron tulipifera)	163	
10	Wood	l-based Sheet Materials	164	
	10.1	Plywood	164	
	10.2	The two fundamental properties of plywood	165	
	10.3	Basic types of plywood	166	
	10.4	Conifer plywoods	166	
	10.5	Temperate hardwood plywoods	168	
	10.6	Tropical hardwood plywoods	168	
	10.7	Plywood glue bond and 'WBP'	169	
	10.8	Exterior	170	
	10.9	Adhesives used in plywood	171	
	10.10	BS 1088 marine plywood	172	
	10.11	Plywood face quality	172	
	10.12	Appearance grading of face veneers	173	
	10.13	Conifer plywood appearance grades	173	
	10.14	Temperate hardwood plywood appearance grades	175	
	10.15	Tropical hardwood plywood appearance grades	175	
	10.16	Particleboards and wood chipboard	177	
	10.17	Flaxboard and bagasse board	178	
	10.18	OSB	178	
	10.19	Fibreboards	181	
	10.20	Hardboard, medium board and softboard	181	
	10.21	MDF	183	
	10.22	Chapter summary	185	
Αį	pendice	s	186	
1	A Gloss	ary of Wood and Timber Terms Used in the Timber		
	and Cor	nstruction Industries	186	
2	A Select	Bibliography of Some Useful Technical References		
	About V	200		
3	Some H	elpful Technical, Advisory and Trade Bodies		
		ned with Timber	201	
In	Index			

WOOD IN CONSTRUCTION

HOW TO AVOID COSTLY MISTAKES / JIM COULSON

There is a growing interest in the use of wood in new building, not least because it has low embodied energy and it is an infinitely renewable resource. Despite a great deal of innovation in the use of wood in construction in recent years, the fundamentals of using this natural material have not really changed: the different types of wood have different properties and differing responses to the environment in which they are used. When used correctly, wood is an excellent building material but when inappropriately specified or used, it may cause problems. Poor understanding of the properties of wood and the many species and grades that are commercially available can result in this versatile material performing below expectation, and certainly less well than could have been achieved with greater understanding about how best to use it.

Wood in Construction focuses on the basic properties of wood and the appropriate use of timber and wood-based materials, showing in clear, non-technical language, how to avoid making expensive mistakes.

It describes the main reasons why things can go wrong when using wood and shows how to avoid or minimise problems, thus reducing the difficulties for the architect, engineer or designer, builder or building owner. Based on the author's extensive experience within the timber and construction industries, this book is technical enough to explain why things should be done in specific ways, but more importantly the author demonstrates, in a friendly and ultimately practical way, how best to use wood in the real world.

About the Author

James C. Coulson FIWSe FFB is a Wood Scientist and Timber Technologist with an encyclopaedic experience of the use of wood in construction, extending back over more than 35 years. He served as President of the Institute of Wood Science from 2002 to 2004 and he is currently a member of the Board of the Wood Technology Society (WTS), a Division of the Institute of Materials, Minerals and Mining (IOM3). He is a member of the WTS's Education Working Group and a tutor for the IOM3 courses on Wood Science and Timber Technology. He has been a Visiting Lecturer to the Universities of Newcastle and Durham Schools of Architecture and Engineering, as well as to Leeds College of Building. He is also a member of the UK Executive Committee of ICOMOS and a specialist in condition surveys of historic timber buildings (he was technical timber advisor for Shakespeare's Globe Theatre, working on that project for about 4½ years). He founded Technology For Timber Limited, a consultancy practice dealing with all aspects of timber and wood-based products, in 1991.

Also Available from Wiley-Blackwell

Structural Timber Design to Eurocode 5 Jack Porteous & Abdi Kermani Hardback, 9781405146388

Roof Construction & Loft Conversion 4e Chris Mindham Paperback, 9781405139632 www.wiley.com/go/construction

WILEY-BLACKWELL

Cover image courtesy of iStockPhoto Cover design: Edge Creative www.edgeereativestudio.com

